



## SQ Series 2-DIE, 3-DIE, 4-DIE Headers

### ■ Main Specifications

MODEL	Unit	SQ82	SQ83	SQ84	SQ102	SQ103	SQ104
Max. Cutoff Diameter (600N/mm <sup>2</sup> )	mm	10(12)	10(12)	10(12)	12(15)	12(15)	12(15)
Cutoff Length	mm	12~127	12~127	12~127	20~153	20~153	20~153
Kickout Length	mm	12~100	12~100	12~100	15~130	15~130	15~130
Die Hole	mm	64×140	64×140	64×140	80×170	80×170	80×170
Punch Hole	mm	50×115	50×115	50×115	65×130	65×130	65×130
Center Distance between Dies	mm	75	75	75	90	90	90
Forging Force	kN	500	600	650	800	900	1000
Production Speed	spm	250	250	250	200	200	200
Main Motor	kW	22	22	22	30	30	30

MODEL	Unit	SQ122	SQ123	SQ124
Max. Cutoff Diameter (600N/mm <sup>2</sup> )	mm	14(18)	14(18)	14(18)
Cutoff Length	mm	20~190	20~190	20~190
Kickout Length	mm	20~150	20~150	20~150
Die Hole	mm	96×200	96×200	96×200
Punch Hole	mm	75×160	75×160	75×160
Center Distance between Dies	mm	105	105	105
Forging Force	kN	1200	1300	1400
Production Speed	spm	180	180	180
Main Motor	kW	37	37	37

\* Specifications are subject to change without notice.  
 \* Performance specifications will differ according to blank configuration, material, and wire tensile strength.