

Specifications

| Model | Max. Cutoff Dia. mm | Max. Cutoff Length mm | Max. KO Length mm | Max. Forging Force kN | Production speed min-1 |
|----------------------------------|------------------------|--------------------------|----------------------|--------------------------|---------------------------|
| Forging Step : Three (3) Station | | | | | |
| AQ635-3 | 7 | 55 | 35 | 320 | 400 |
| AQ650-3 | 7 | 70 | 50 | 320 | 350 |
| AQ675-3 | 7 | 95 | 75 | 320 | 330 |
| AQ855-3 | 9 | 82 | 55 | 600 | 300 |
| AQ875-3 | 9 | 102 | 75 | 600 | 250 |
| AQ810-3 | 9 | 127 | 100 | 600 | 250 |
| AQ815-3 | 9 | 175 | 150 | 600 | 150 |
| AQ1075-3 | 11 | 108 | 75 | 900 | 220 |
| AQ1010-3 | 11 | 133 | 100 | 900 | 200 |
| AQ1013-3 | 11 | 163 | 130 | 900 | 200 |
| AQ1210-3 | 13 | 140 | 100 | 1300 | 200 |
| AQ1215-3 | 13 | 190 | 150 | 1300 | 180 |
| AQ1220-3 | 13 | 240 | 200 | 1300 | 120 |
| AQ1615-3 | 18 | 203 | 150 | 2200 | 140 |
| AQ1620-3 | 18 | 253 | 200 | 2200 | 120 |
| AQ1625-3 | 18 | 305 | 250 | 2200 | 100 |
| AQ2015-3 | 22 | 216 | 150 | 2600 | 130 |
| AQ2020-3 | 22 | 266 | 200 | 2600 | 110 |
| AQ2025-3 | 22 | 316 | 250 | 2600 | 90 |

Performance specifications will differ according to blank configuration, material, and wire tensile strength.
Cutoff Diameter (Tensile Strength 600N/mm²).
Specifications are subject to change without notice.

| Model | Max. Cutoff Dia. mm | Max. Cutoff Length mm | Max. KO Length mm | Max. Forging Force kN | Production speed min-1 |
|---------------------------------|------------------------|--------------------------|----------------------|--------------------------|---------------------------|
| Forging Step : Four (4) Station | | | | | |
| AQ635-4 | 9 | 55 | 35 | 350 | 400 |
| AQ650-4 | 9 | 70 | 50 | 350 | 350 |
| AQ675-4 | 9 | 95 | 75 | 350 | 330 |
| AQ855-4 | 12 | 82 | 55 | 650 | 300 |
| AQ875-4 | 12 | 102 | 75 | 650 | 250 |
| AQ810-4 | 12 | 127 | 100 | 650 | 250 |
| AQ1075-4 | 15 | 108 | 75 | 1000 | 220 |
| AQ1010-4 | 15 | 133 | 100 | 1000 | 200 |
| AQ1013-4 | 15 | 163 | 130 | 1000 | 200 |
| AQ1210-4 | 18 | 140 | 100 | 1400 | 200 |
| AQ1215-4 | 18 | 190 | 150 | 1400 | 180 |
| AQ1220-4 | 18 | 240 | 200 | 1400 | 120 |
| AQ1415-4 | 20 | 203 | 150 | 1800 | 140 |
| AQ1420-4 | 20 | 253 | 200 | 1800 | 120 |
| AQ1615-4 | 22 | 203 | 150 | 2300 | 140 |
| AQ1620-4 | 22 | 253 | 200 | 2300 | 120 |
| AQ1625-4 | 22 | 305 | 250 | 2300 | 100 |
| AQ2015-4 | 25 | 216 | 150 | 2700 | 130 |
| AQ2020-4 | 25 | 266 | 200 | 2700 | 110 |
| AQ2025-4 | 25 | 316 | 250 | 2700 | 90 |

Performance specifications will differ according to blank configuration, material, and wire tensile strength.
Cutoff Diameter (Tensile Strength 600N/mm²).
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