

AF

Model	Max. Cutoff Dia. mm	Max. Cutoff Length mm	Max. KO Length mm	Max. Forging Force kN	Production speed min-1
Forging Step : Six (6) Station					
AF855-6	12	60	55	650	200
AF875-6	12	80	75	650	180
AF810-6	12	100	100	650	180
AF1210-6	15	100	100	1300	150
AF1513-6	18	150	130	1700	130
AF1815-6	22	155	150	2200	110
AF2010-6	26	100	100	2700	100
AF2020-6	26	210	200	2700	85
AF2510-6	30	150	100	4000	80
AF2525-6	30	300	250	4000	80
AF2815-6	33	200	150	5000	85
AF3015-6	35	210	150	6000	70
AF3030-6	35	360	300	6000	60
Forging Step : Five (5) Station					
AF855-5	12	60	55	650	230
AF875-5	12	80	75	650	200
AF810-5	12	100	100	650	200
AF1210-5	15	100	100	1300	150
AF1513-5	18	150	130	1700	130
AF1815-5	22	155	150	2200	110
AF2010-5	26	100	100	2700	100
AF2020-5	26	210	200	2700	90
AF2510-5	30	150	100	4000	80
AF2525-5	30	300	250	4000	80
AF2815-5	33	200	150	5000	85
AF3015-5	35	210	150	6000	70
AF3030-5	35	360	300	6000	60
Forging Step : Four (4) Station					
AF2510-4	30	150	100	4000	100
AF2525-4	30	300	250	4000	90
AF2815-4	33	200	150	5000	85
AF3015-4	35	210	150	6000	80
AF3030-4	35	360	300	6000	60

Performance specifications will differ according to blank configuration, material, and wire tensile strength.

Cutoff Diameter (Tensile Strength 600N/mm²).

Specifications are subject to change without notice.

Production speed may be different for the straight-pass transfer type of 6 station and 5station models.

SF -6

Model	Max. Cutoff Dia. mm	Max. Cutoff Length mm	Max. KO Length mm	Max. Forging Force kN	Production speed min-1
Forging Step : Six (6) Station (Standard Stroke Type)					
SF100-6	15	90	80	1000	150
SF150-6	18	120	90	1200	140
SF200-6	18	150	130	1800	130
SF250-6	24	150	130	2500	120
SF350-6	28	170	150	3000	100
SF450-6	33	210	180	4500	90
SF550-6	34	210	180	5500	80
SF600-6	37	230	200	6000	70
Forging Step : Six (6) Station (Short Stroke Type)					
SF100-6S	15	45	40	1000	150
SF150-6S	18	50	40	1200	140
SF200-6S	18	60	50	1800	130
SF250-6S	24	75	65	2500	120
SF350-6S	28	85	75	3000	100
SF450-6S	33	95	80	4500	90
SF550-6S	34	105	85	5500	80

Performance specifications will differ according to blank configuration, material, and wire tensile strength.
 Cutoff Diameter (Tensile Strength 600N/mm²).
 Specifications are subject to change without notice.

SF - 7

Model	Max. Cutoff Dia. mm	Max. Cutoff Length mm	Max. KO Length mm	Max. Forging Force kN	Production speed min-1
Forging Step : Seven (7) Station (Standard Stroke Type)					
SF100-7	15	90	80	1100	150
SF150-7	18	120	90	1300	140
SF200-7	18	150	130	2000	130
SF250-7	24	150	130	2800	120
SF350-7	28	170	150	3200	100
SF450-7	33	210	180	4700	90
SF550-7	34	210	180	5800	80
SF600-7	37	230	200	6300	70
Forging Step : Seven (7) Station (Short Stroke Type)					
SF100-7S	15	45	40	1100	150
SF150-7S	18	50	40	1300	140
SF200-7S	18	60	50	2000	130
SF250-7S	24	75	65	2800	120
SF350-7S	28	85	75	3200	100
SF450-7S	33	95	80	4700	90
SF550-7S	34	105	85	5800	80

Performance specifications will differ according to blank configuration, material, and wire tensile strength.
 Cutoff Diameter (Tensile Strength 600N/mm²).
 Specifications are subject to change without notice.